Nanoliter droplet vitrification for oocyte cryopreservation

**Aim:** Oocyte cryopreservation remains largely experimental, with live birth rates of only 2–4% per thawed oocyte. In this study, we present a nanoliter droplet technology for oocyte vitrification. **Materials & methods:** An ejector-based droplet vitrification system was designed to continuously cryopreserve oocytes in nanoliter droplets. Oocyte survival rates, morphologies and parthenogenetic development after each vitrification step were assessed in comparison with fresh oocytes. **Results:** Oocytes were retrieved after cryoprotectant agent loading/unloading, and nanoliter droplet encapsulation showed comparable survival rates to fresh oocytes after 24 h in culture. Also, oocytes recovered after vitrification/thawing showed similar morphologies to those of fresh oocytes. Additionally, the rate of oocyte parthenogenetic activation after nanoliter droplet encapsulation was comparable with that observed for fresh oocytes. This nanoliter droplet technology enables the vitrification of oocytes at higher cooling and warming rates using lower cryoprotectant agent levels (i.e., 1.4 M ethylene glycol, 1.1 M dimethyl sulfoxide and 1 M sucrose), thus making it a potential technology to improve oocyte cryopreservation outcomes.

**KEYWORDS:** cryopreservation  fertility  nanoliter droplet vitrification  oocyte

Oocyte cryopreservation has potential to impact preservation of female fertility by facilitating oocyte banking [1]. The ability to successfully freeze oocytes would offer an alternative option to embryo cryopreservation, which is particularly important for:

- Women who have no male partner and who wish to bank oocytes for later use
- Female cancer patients of reproductive age who risk losing ovarian function during extirpative surgery, chemotherapy or radiotherapy
- Patients who have ethical, moral or religious objections to embryo preservation [2,3]

Since the first pregnancy using frozen oocytes was reported in 1986 [4], several oocyte cryopreservation technologies have been developed. However, the clinical efficiency entailed in using frozen oocytes remains low, with pregnancy and live birth rates of 2–4% [5]. In addition, according to the American Society of Reproductive Medicine, oocyte cryopreservation is currently considered experimental and should be performed only under an Institutional Review Board [6], which is mostly due to the low success rate of obtaining live births from thawed oocytes. Furthermore, most vitrification protocols involve manual sequential treatment of oocytes, which is laborious and requires expertise. Therefore, innovative technologies that could improve oocyte cryopreservation outcomes are urgently needed to advance the clinical practice and expand fertility preservation options for patients. Currently, two methods exist for oocyte cryopreservation:

- Slow freezing–rapid thawing
- Vitrification [7–9]

The slow freezing–rapid thawing method employs relatively low levels of cryoprotectant agents (CPAs; i.e., ~1–2 M), and it freezes oocytes at slow cooling rates (typically 0.3°C/min) to prevent intracellular ice formation and minimize structural damage [10]. However, oocytes cryopreserved using slow freezing are prone to hardening of the zona pellucida [11], disruption of the chromosomes [11,12], and a substantial loss in the ability to fertilize and develop in culture [12]. These deleterious outcomes have been attributed to the formation of ice crystals, extreme hyperosmolarity and dehydration [13].

Due to the prevention of intracellular ice formation and the avoidance of increasing ionic concentrations of unfrozen solutions [14,15], vitrification has made it possible to increase post-thaw cell survivability compared with conventional slow freezing [16–18]. Vitrification technology has been successful when employed for embryonic and somatic cells [19–22]. With vitrification, high concentrations of CPAs (i.e., ~4–8 M) and rapid cooling rates (i.e., 1500°C/min) are required to ensure direct
solidification of the vitrification solution without ice crystal formation. However, it has been suggested that high CPA levels lead to osmotic shock and toxicity to oocytes [28], thus resulting in cytoskeletal alterations [24–26], chromosome dispersal [27] and spindle disassembly [27].

Various methods have been developed to reduce the overall toxicity of the CPAs that are used for vitrification, including the use of a combination of CPAs [28,29] and stepwise equilibration with CPAs at room temperature [30]. The most effective recent improvement in vitrification technology has been the use of minimum volume methods, including the open pulled straws technique [31–35], electron microscopy grids [36,37], the cryoloop [38] and droplet-based vitrification methods [39–42]. The small sample size not only enables a substantial increase in cooling rates, but also ultra high warming rates, which have been reported to be more important than cooling rates determining the survival of oocytes subjected to a vitrification procedure [43]. In addition, the increase in cooling and warming rates also enables reduction in the required CPA concentrations.

Among these minimum volume methods, droplet-based vitrification offers the potential to achieve higher cooling and warming rates than carrier-based vitrification technologies. As we have shown previously [39,44], this is due to the enhanced heat transfer of a droplet in the absence of a carrier, which reduces the likelihood of ice formation and the need for high CPA concentrations. However, all current droplet vitrification approaches are constrained to generate droplets manually using pipettes [35,42,44–47]. Pipette methods require a high degree of technical skill and do not ensure consistency in droplet size. Furthermore, with pipette methods, it is very challenging to reliably obtain droplets smaller than 1 µl, thus limiting cooling and warming rates, and precluding the use of further reduced CPA levels. It has been demonstrated that minimizing sample volume during vitrification can potentially improve the cryopreservation outcome of oocytes by significantly increasing the cooling and warming rates and through the use of lower CPA concentrations. The technology presented in this study allows oocyte vitrification at droplets on a nanoliter scale, while currently available open procedures cannot provide reliable generation and control of droplet volumes at the nanoscale. In addition, the operator variability with the current procedures becomes more significant when handling smaller volumes. Heat transfer characteristics with these open procedures can vary as a function of the droplet size, thereby affecting the clinical results.

Recently, microscale technologies have been introduced to the cryogenics field [48], and droplet generation technologies with control over droplet sizes have been created to reliably encapsulate live functional cells [49–54]. Manipulating cells encapsulated in small volumes has been presented earlier for various applications, including tissue engineering [44,49–51] and diagnostics [55–57]. Furthermore, cryopreservation of large volumes of blood cells on polyethylene film containing millions of droplets using a high-throughput vitrification system was also presented for storage purposes [53]. In our prior study, we reported the dynamics of vitrification using a rapid nanoliter droplet encapsulation system developed in our laboratory, and demonstrated that the Leidenfrost effect is present during droplet vitrification [44]. Here, through a system that provides continuous generation of nanoliter droplets, we modified the ejector-based droplet vitrification system to address limitations of the current droplet vitrification approaches. As a first step to evaluate this novel technology for oocyte cryopreservation, the mouse species was chosen as a model to optimize the protocols and the design. By vitrifying oocytes encapsulated in nanoliter droplets, this system potentially enables ultra-rapid cooling rates with reductions in required CPA concentrations. This is the first application of a scalable vitrification method in oocyte cryopreservation. We have also evaluated the efficiency of this vitrification system in a step-by-step fashion. At reduced CPA concentrations, oocytes survived after vitrification and warming processes. In addition, no significant effect of droplet encapsulation on oocyte survival or parthenogenetic embryo development was observed. Results obtained with mouse oocytes in this study should provide guidance for optimization of the system for potential human oocyte vitrification in a clinical environment.

Materials & methods

Animals & oocyte collection
Female B6D2F1 mice 6–8 weeks old (Jackson Laboratory, ME, USA) were superovulated by intraperitoneal injection of 5 IU of pregnant mare serum gonadotropin (EMD Chemicals, NJ, USA) followed by the injection of 5 IU human chorionic gonadotrophin 48 h later (EMD Chemicals). A total of 15 h after human chorionic gonadotrophin treatment, mice were exposed to CO₂ until movement ceased and euthanized by cervical dislocation. A small
incision was made over the midsection, the skin was reflected back and the peritoneum was entered with a sharp dissection to expose the viscera. The oviducts were immediately excised and placed into a culture dish containing 4 ml EmbryoMax® flushing hold medium (FHM) 4-(2-hydroxyethyl)-1-piperazineethanesulfonic acid (HEPES) buffered medium (Millipore Corporation, Billerica, MA, USA) supplemented with 4 mg/ml bovine serum albumin (BSA). Oviducts were then transferred to a center-well dish containing 1 ml FHM medium supplemented with 4 mg/ml BSA for cumulus–oocyte complex collection. While holding the oviduct in place with forceps, an incision was made in the swollen part of the oviduct using an insulin needle to allow cumulus–oocyte complex extrusion. Oocytes were then transferred to a center-well dish filled with 1 ml FHM medium until the cumulus cells were dispersed, followed by five washes in 50 µl of FHM medium drops. Oocytes were collected in 50 µl drops of potassium simplex optimized medium (KSOM) medium (Millipore Corporation, MA, USA), covered with mineral oil (Sigma, MO, USA) in FHM medium until 4% dimethyl sulfoxide (v/v; Sigma) and 4% dimethyl sulfoxide (v/v; Sigma) in FHM medium supplemented with 4 mg/ml BSA. Oocytes were then transferred to a 100-µl droplet of vitrification solution (V2), a mixture of 8% ethylene glycol (v/v [1.4 M]), 8% dimethyl sulfoxide (v/v [1.1 M]), and 1 M sucrose in FHM HEPES buffered medium supplemented with 4 mg/ml BSA and equilibrated for 30 s.

For vitrification, oocytes in vitrification solution were first aspirated into the Stripper tip. The loaded ejector was then put on the rack and the top was connected to a nitrogen gas cylinder by Tygon® tubing (Figure 1A). Aluminum foil in a bowl shape (collection sieve) was placed in a 6-mm Petri dish and then filled with liquid nitrogen to serve as a droplet receiving container. Finally, by using the Stripper pipette, CPA droplets encapsulating oocytes were generated, ejected directly into liquid nitrogen and vitrified (Figure 1A). The aluminum foil was used as a collector sieve to recover vitrified droplets for the rapid warming step.

For rapid warming, a thawing solution composed of 1 M sucrose and 4 mg/ml BSA in FHM medium (W1) was used. A culture dish containing 4 ml of W1 was prewarmed to 37°C. The aluminum foil, on which the vitrified CPA droplets encapsulating oocytes were collected, was first lifted above the liquid nitrogen surface. Immediately after liquid nitrogen evaporated, the aluminum foil was inverted and immersed into the warming solution (W1) in the dish (Figure 1D). This procedure allowed simultaneous removal of CPAs and rapid warming. After 2.5 min, thawed oocytes recovered under stereo microscope were sequentially transferred to graded sucrose solutions of 0.5 M (W2) and 0.2 M (W3) with 2.5 min incubation in each solution. Finally, the oocytes were transferred to FHM medium (three washes) for a total of 5 min to remove any remaining CPAs. All oocytes were then collected in 50-µl droplet of KSOM medium, covered with mineral oil and cultured in 5% CO₂/95% air at 37°C.

### Cell encapsulating droplet generation system

The design of the coflow droplet generation system is shown in Figure 1A. The coflow ejector was built by placing a Stripper® tip (MidAtlantic Diagnostics, NJ, USA) through the small open end of a 200-µl pipette tip to create a sheath flow. The inner diameter of the Stripper tip was 125 µm. As shown in the magnified image of Figure 1A, the two ejector components were assembled by inserting the Stripper tip across the pipette tip wall at a point 2 cm away from the small open end of the pipette tip. The Stripper tip was then pushed further inside the pipette tip until it protruded 2 mm from the small opening. The Stripper tip of the ejector was then attached to the Stripper pipette and the CPA loaded oocytes were aspirated into the Stripper tip with the aid of the Stripper pipette. After assembling the ejector onto the stand, Tygon® tubing (inner diameter = 3.2 mm; Saint-Gobain Performance Plastics, MA, USA) attached to a nitrogen gas cylinder was connected to the ejector. Nitrogen gas was flowed through the pipette tip while CPA solution loaded with oocytes flowed through the Stripper tip, creating droplets from the ejector (Figure 1A).

### Vitrification & thawing

All the procedures were performed at room temperature (20–24°C). In this study, mature oocytes at the M II stage, identified by extrusion of the first polar body, were used for droplet-based vitrification. Before vitrification, oocytes were first suspended for 3 min in a 100-µl droplet of pre-equilibrium solution (V1) composed of 4% ethylene glycol (v/v; Sigma) and 4% dimethyl sulfoxide (v/v; Sigma) in FHM medium supplemented with 4 mg/ml BSA. Oocytes were then transferred to a 100-µl droplet of vitrification solution (V2), a mixture of 8% ethylene glycol (v/v [1.4 M]), 8% dimethyl sulfoxide (v/v [1.1 M]), and 1 M sucrose in FHM HEPES buffered medium supplemented with 4 mg/ml BSA and equilibrated for 30 s.

For vitrification, oocytes in vitrification solution were first aspirated into the Stripper tip. The loaded ejector was then put on the rack and the top was connected to a nitrogen gas cylinder by Tygon® tubing (Figure 1A). Aluminum foil in a bowl shape (collection sieve) was placed in a 6-mm Petri dish and then filled with liquid nitrogen to serve as a droplet receiving container. Finally, by using the Stripper pipette, CPA droplets encapsulating oocytes were generated, ejected directly into liquid nitrogen and vitrified (Figure 1A). The aluminum foil was used as a collector sieve to recover vitrified droplets for the rapid warming step.
Droplet-size measurements

The size distribution of droplets generated at different nitrogen gas flow rates (0.6, 0.7, 0.8, 0.9, 1.0 and 1.1 standard liters per min [SLPM]) was measured. At each flow condition, ejected droplets were collected on a polyethylene film (Avery, CA, USA), and then imaged under a microscope (TE 2000; Nikon, Japan). The

Figure 1. The ejector-based droplet generation setup and the overview of stepwise experimental procedures for evaluating each step for oocyte survival. (A) The experimental setup for oocyte encapsulating droplet ejection into the droplet receiving container. (B) CPA was loaded to and unloaded from oocytes sequentially. (C) Oocytes were ejected into the thawing medium (W1) after CPA loading followed by CPA unloading. (D) After CPA loading, oocytes encapsulated in CPA droplets were ejected into LN on an Al foil (collection sieve), thawed in thawing medium (W1) followed by CPA unloading. Oocytes retrieved from each procedure (B, C & D) were transferred to the medium and cultured at 37°C before survival analysis. 

Al: Aluminium; CPA: Cryoprotectant agent; KSOM: Potassium simplex optimized medium; LN: Liquid nitrogen; W1: Warming solution 1.
images were taken at 4× magnification, and the droplet sizes were measured using SPOT Imaging Solutions (Diagnostic Instruments Inc., MI, USA). Finally, the acquired data was analyzed and size distribution of droplets was plotted.

### Assessment of oocyte morphology & survival
To understand how each procedure affects the ultimate oocyte survival after vitrification and thawing, oocyte morphology was analyzed 30 min and 24 h after each step (i.e., CPA loading/unloading, droplet encapsulation and vitrification/thawing). Normal oocyte morphological integrity was defined by round and regular appearance of the oocyte membrane, by refringent cytoplasm with fine homogenous granularity and by absence of signs of cytoplasmic degeneration. Fresh oocytes cultured in the KSOM medium right after retrieval were used as controls. Oocytes that appeared pycnotic or showed signs of degeneration were removed from the culture medium drop to minimize detrimental effects on the rest of the cohort.

To assess the effect of CPA loading and unloading on oocytes, CPA unloading was performed immediately following CPA loading without vitrification (Figure 1B). Oocytes were initially suspended in V1 for 3 min and then transferred to V2 for 30 s. CPAs were then subsequently removed by transferring oocytes into W1, W2 and W3 for 2.5 min per step, followed by three washes in FHM medium for a total of 5 min. Oocytes were then cultured in KSOM medium in 5% CO$_2$/95% air at 37°C for morphological analysis.

Oocyte survival was examined after nanoliter droplet encapsulation. The oocytes were first loaded with V1 and V2 as described above and then ejected into W1 in a center well culture dish (BD, NJ, USA) using the droplet generator. The ejected oocytes were then retrieved and transferred into unloading solutions (W1, W2 and W3), followed by three washes in FHM medium to completely remove CPAs. Oocytes were then cultured in KSOM medium in 5% CO$_2$/95% air at 37°C for morphological analysis (Figure 1C).

To further evaluate oocyte survival after vitrification and thawing, oocytes were first loaded with V1 and V2 as detailed above, and then ejected into a culture dish filled with liquid nitrogen. The droplets in the liquid nitrogen were transferred to warming solution as described in the ‘vitrification and thawing’ section. The CPAs were subsequently removed by transferring oocytes into W1, W2 and W3 followed by three washes in FHM as described above. The oocytes were finally cultured in KSOM medium in 5% CO$_2$/95% air at 37°C for morphological analysis (Figure 1D).

### Parthenogenetic activation of oocytes
Prior to parthenogenetic activation, oocytes were cultured in KSOM medium supplemented with 4 mg/ml BSA for 2 h to allow oocytes to recover from the previous experimental procedure. For parthenogenetic activation, oocytes were incubated in SrCl$_2$ solution in KSOM medium at 37°C in 5% CO$_2$/95% air for 2 h and then washed three-times with FHM medium. Oocytes were then transferred to KSOM medium and cultured at 37°C in 5% CO$_2$/95% air.

To determine the optimal SrCl$_2$ concentration to parthenogenetically activate fresh mouse oocytes, we tested four SrCl$_2$ concentrations (10 mM, 20 mM, 50 mM and 100 mM). Over the following 6 days, treated oocytes were examined microscopically every day for embryo development to the cleavage and blastocyst stages. Day 1 is defined as 24 h after treatment. Oocytes incubated in the regular KSOM medium without SrCl$_2$ were used as controls.

To determine whether droplet encapsulation has effect on oocyte parthenogenetic activation, oocytes in FHM medium were ejected into a center well culture dish containing 400 µl of FHM medium. To minimize the effects of shear stress generated at the ejector tip when using medium instead of CPAs, the flow rate of nitrogen gas was reduced to 0.6 SLPM to obtain droplet sizes similar to those obtained at 0.8 SLPM using CPAs. Oocytes were retrieved and cultured in KSOM medium at 37°C in 5% CO$_2$/95% air for 2 h before parthenogenetic activation. SrCl$_2$ solution at the concentration of 50 mM, which gave the highest cleavage and blastocyst rates with control oocytes, was used for the activation of oocytes following ejection into the medium.

### Statistics
All experiments were repeated at least four-times. Experimental data were analyzed statistically by nonparametric Mann–Whitney U test with pairwise comparisons (Minitab Release 14, Minitab Inc., PA, USA). The statistical significance threshold was set at 0.05 (p < 0.05).
Results
In this study, we modified the ejection system to continuously generate oocyte encapsulated nanoliter droplets, which were vitrified upon ejection into liquid nitrogen (Figure 1A). Since the degree of crystallization during ultra-rapid cooling increases with an increase in droplet diameter [44], the ejection conditions were initially experimentally optimized to generate desirable droplet sizes for vitrification. The ideal size of droplets would allow oocytes to be vitrified at potentially the highest cooling and warming rates under the constraint of minimal volume. The minimal volume has to be large enough to satisfactorily encapsulate mouse oocytes, which are on average 92.6 ± 4.4 µm (82–107 µm) in diameter. Droplets generated at different nitrogen flow rates (0.6–1.1 SLPM) were collected on polyethylene films and the average droplet sizes and distributions were analyzed. As shown in Figure 2A, an increase in droplet size was observed when the nitrogen gas flow rate was reduced, and ejection at a nitrogen gas flow rate of 0.8 SLPM gave the optimal droplet sizes (140 ± 58 µm). The size distribution of droplets generated at nitrogen gas flow rate of 0.8 SLPM is shown in Figure 2B.

To assess the overall vitrification process using the droplet ejection system, we evaluated the effect of each step (CPA loading/unloading, droplet encapsulation and vitrification/thawing) on oocyte survival rates morphologically. As shown in Figure 3, oocytes survived after CPA loading and unloading, encapsulation in CPA droplets, and vitrification and thawing steps. They also showed a similar morphology as the control oocytes. There was no statistically significant difference in survival rates among the oocytes ejected in CPA droplets (89.9%), loaded and unloaded with CPAs (92.2%), and fresh control oocytes (94.9%) (Table 1). The oocyte recovery from ejection into warming medium was 83.2% (99 recovered from 119 oocytes ejected).

To further examine oocyte function after the oocytes were encapsulated and ejected into droplets of oocyte culture medium, we performed parthenogenetic activation of oocytes using SrCl₂ and compared embryo development (cleavage and blastocyst formation) to that observed for control oocytes. To identify the optimal SrCl₂ concentration for mouse oocyte parthenogenesis under culture conditions, we first tested fresh control oocytes at different SrCl₂ concentrations (10, 20, 50 and 100 mM). We observed that 50 mM SrCl₂ resulted in the highest cleavage rate (88.9%) and blastocyst rate (49.4%) with fresh oocytes (Table 2). SrCl₂ at 50 mM was then used to parthenogenetically activate oocytes retrieved after ejection into the medium (Figure 4). We observed a statistically higher (p < 0.01) cleavage rate (96%) compared with the control group (88.6%). The blastocyst rate of ejected oocytes (26.0%) was lower (p < 0.01) than that of the control group (49.4%).

Discussion
We have demonstrated for the first time that a simple droplet ejection system can be used to vitrify oocytes encapsulated in nanoliter droplets. Oocytes cryopreserved using this system retain survival ability and morphology after ejection, vitrification and thawing.

Vitrification for oocyte cryopreservation has been demonstrated to provide improved pregnancy and live birth rates; this has been
attributed to effects including the elimination of mechanical injury caused by intracellular and extracellular ice crystal formation [8,58]. However, as the attainable cooling and warming rates are limited due to the presence of carriers and heat transfer inefficiencies, high CPA levels are usually required during vitrification. The droplet vitrification method described here has the potential to overcome this limitation by minimizing the vitrification sample volume and by direct contact with liquid nitrogen.

In existing oocyte vitrification studies, droplet sizes were mostly greater than 1 µl, which reduced the potential for reduced CPA levels due to limited cooling and warming rates associated with large sample volume. For instance, Seki and Mazur showed that if the samples were warmed at a rate of 2950°C/min, more than 80% of the oocytes survived at the cooling rates of 187–1827°C/min [43]. However, if the samples were warmed at a low rate, survival was as low as 0% regardless of the cooling rate. These results

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**Figure 3. Morphological observations of oocytes at each procedure step.** Surviving oocytes from each procedure showed no difference compared with the controls in morphology. (A & B) Fresh oocytes (control); (C & D) oocytes recovered after CPA loading and unloading; (E & F) oocytes after ejection with CPA; and (G & H) oocytes after vitrification and thawing steps. Images were taken (A, C, E & G) 30 min and (B, D, F & H) 24 h after each procedure.

CPA: Cryoprotectant agent.
indicated the importance of achieving high warming rates for oocyte survival, which is a challenge in current technologies due to limited control over sample size. Using the ejector-based droplet generation system described here, smaller droplet sizes down to the nanoliter scale can be achieved by controlling parameters such as the rate of nitrogen gas flow at a given Stripper tip size. Thus, for the application of oocyte cryopreservation, an average droplet volume of 1.4 nl was used for vitrification. This significant reduction in droplet volume allowed oocytes to be vitrified using CPA concentrations as low as 2.5 M (8% ethylene glycol [v/v, 1.4 M], 8% dimethyl sulfoxide [v/v, 1.1 M]), and 1 M sucrose, much less than the CPA concentration used in previous studies [30,32,37,59].

In addition, prior droplet vitrification studies prepared droplets manually using pipettes, which lead to inconsistent cryopreservation results due to variation in operator skills and experimental conditions. Also, these approaches are both time and labor intensive, which makes the entire vitrification process inefficient and costly. The ejection system demonstrated here enables droplet generation in a continuous manner with minimal manual involvement, thus significantly improving the vitrification efficiency and repeatability. Moreover, oocytes can be introduced into the ejector using a Stripper that is commonly used in in vitro fertilization clinics, making the system gentle for oocyte handling and simple for embryologists. We evaluated oocyte survival and parthenogenetic development post-ejection to understand how the droplet generation and encapsulation processes affect the oocytes. While we did not observe any damage to the zona pellucida or a considerable difference in oocyte survivability, a reduction in the rate of blastocyst formation was noted for ejected oocytes compared with control oocytes. The increase in cleavage rate could be partially due to mechanical stress posed on the ejector tip during ejection, which could in principle be reduced by decreasing the nitrogen air-flow rate. Furthermore, although the recovery of oocytes was high when ejected into cell media or CPA, we observed that the recovery rate became more challenging when oocytes were ejected into liquid nitrogen. This could be attributed to the Leidenfrost effect that levitates the droplets to the liquid nitrogen surface and to the side of the receiving container [44]. Recovery in liquid nitrogen can be improved by designing more efficient ejector and collector systems.

Pertinent to future clinical applications, sterilization of each component of the ejection system and performing the vitrification experiments in a sterile hood are required elements of the protocol. The ejector, Tygon tubing and aluminium foil can be sterilized using an autoclave. The nitrogen gas from the gas cylinder can be sterilized by passing it through a 0.22-µm filter before reaching the ejector, while the sterilization of liquid nitrogen can be accomplished by using sterile polytetrafluoroethylene cartridge filters [60], or by UV radiation [61]. The use of sterile liquid nitrogen would minimize potential contamination [62] during the vitrification process in which oocyte

<table>
<thead>
<tr>
<th>Experimental groups</th>
<th>Number of oocytes initiated</th>
<th>Number of surviving oocytes after 24 h</th>
<th>Survival rate after 24 h (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control (fresh)</td>
<td>99</td>
<td>94</td>
<td>94.9</td>
</tr>
<tr>
<td>CPA loading/unloading</td>
<td>102</td>
<td>94</td>
<td>92.2</td>
</tr>
<tr>
<td>Ejection with CPA</td>
<td>99</td>
<td>89</td>
<td>89.9</td>
</tr>
</tbody>
</table>

CPA: Cryoprotectant agent.

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**Table 2. Parthenogenetic activation using SrCl2 solution for oocytes retrieved after harvesting (control) and after encapsulation in medium droplets followed by ejection into medium.**

<table>
<thead>
<tr>
<th>Experimental groups</th>
<th>SrCl2 concentration (mM)</th>
<th>Number of oocytes initiated</th>
<th>Number of oocytes cleaved (%)</th>
<th>Blastocyst developed (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Control</td>
<td>10</td>
<td>81</td>
<td>3 (3.7)</td>
<td>0 (0)</td>
</tr>
<tr>
<td></td>
<td>20</td>
<td>82</td>
<td>38 (46.3)</td>
<td>13 (15.9)</td>
</tr>
<tr>
<td></td>
<td>50</td>
<td>79</td>
<td>70 (88.6)†</td>
<td>33 (49.4)†</td>
</tr>
<tr>
<td></td>
<td>100</td>
<td>88</td>
<td>43 (48.9)</td>
<td>2 (2.3)</td>
</tr>
<tr>
<td>Ejection with medium</td>
<td>50</td>
<td>100</td>
<td>96 (97.0)†</td>
<td>26 (26.0)†</td>
</tr>
</tbody>
</table>

*Values are significantly different (p < 0.01).*
Nanoliter droplet vitrification for oocyte cryopreservation

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The advent of vitrification technologies was enabled by the ability to decrease the freezing volumes and increase the heat transfer rates. The recent work already presents advancements in clinical outcomes enabled by using vitrification over slow-freezing methods. The technology presented here overcomes a significant problem with vitrification technologies, which is the inability to control the freezing volume. Here, we presented a system that can limit and control the droplet volumes encapsulating vitrified oocytes. This controllable process minimizes the variability in the procedures. Furthermore, the automation capabilities introduced by this technology can be useful for repeatable and reliable operations in an embryology laboratory.

Conclusion
We have introduced a nanoliter-scale, ultra-rapid vitrification method for oocyte cryopreservation that employs continuously generated droplets vitrified at low CPA concentrations. We envision that this methodology has the potential to substantially improve the efficiency of oocyte cryopreservation and potentially the success rate of artificial reproductive techniques that use post-thawed oocytes.

Future perspective
In the light of ever increasing survival rates in women of childbearing age with cancer, recommendation for fertility preservation at the initial treatment stage arises, as the cancer treatment can lead to infertility. Oocyte cryopreservation presents as a viable and preferred fertility preservation option for young females and patients who have ethical or religious objections to embryo freezing. The advances in clinical cryopreservation methods have been accelerated in the recent years with the emerging nano/microscale technologies. These technologies enable manipulation of cells in nanoscale volumes reliably and repeatably. Using these technological advances to address oocyte biopreservation, which is still considered challenging and experimental, may lead to automated routine clinical procedures increasing successful biopreservation outcomes. The future directions of this work could enable new vitrification strategies and improved protocols. This research can have a significant impact on the long-term storage for both clinical and research applications by combining the low CPA toxicity of slow freezing with diminished ice crystal formation of vitrification to address the challenging demands of cryopreservation technologies. Furthermore, this approach creates new pathways to biopreserve other biological materials, including stem cells and human tissues, for example, blood leading to potential broad medical applications.

Acknowledgements
X Zhang, E Kayaalp, A Nureddin, RM Anchan, RL Maas and U Demirci designed the experiments. X Zhang, I Khimji, L Shao, H Safaei, K Desai and HO Keles performed the experiments. X Zhang, UA Gurkan, E Kayaalp, A Nureddin, RM Anchan, RL Maas and U Demirci analyzed data. X Zhang, UA Gurkan, A

Figure 4. Embryo development of parthenogenetically activated murine oocytes using 50 mM SrCl$_2$. Embryo cleavage was evaluated daily. (A) Oocytes before activation on day 0; (B) two-cell embryos on day 1; (C) four-cell to six-cell embryos on day 2; (D) eight-cell to 12-cell embryos on day 3; (E) morula on day 4; and (F) blastocysts on day 5. The images were taken with a 10× objective and the insets were taken with a 20× objective. White arrows indicate abnormal embryos. Black arrows indicate blastocysts.
The ejector-based nanodroplet generation system enables to create droplets in a continuous manner with minimal manual involvement, 

The nitrogen gas flow rates were optimized to generate droplets at an average size of 140 ± 58 µm, which was equivalent to 1.4 nl for oocyte vitrification.

Oocytes retrieved from cryoprotectant agents loading/unloading, ejection and vitrification/thawing were evaluated for survival rates, and similar oocyte morphology was observed compared with fresh oocytes. Oocytes recovered from ejection were assessed for embryo development resulting from parthenogenetic activation using SrCl₂, where 96% of cleavage rate and 26% of blastocyst rate were achieved.

The significant reduction in droplet volume allowed oocytes to be vitrified using cryoprotectant agent concentrations as low as 2.5 M (8% ethylene glycol [v/v], 8% dimethyl sulfoxide [v/v] and 1 M sucrose).

The ejector-based nanodroplet generation system enables to create droplets in a continuous manner with minimal manual involvement, thus improving the vitrification efficiency and repeatability.

**Executive summary**

- The ejector-based droplet generation system was demonstrated for the first time to continuously vitrify oocytes encapsulated in nanoliter droplets.
- The nitrogen gas flow rates were optimized to generate droplets at an average size of 140 ± 58 µm, which was equivalent to 1.4 nl for oocyte vitrification.
- Oocytes retrieved from cryoprotectant agents loading/unloading, ejection and vitrification/thawing were evaluated for survival rates, and similar oocyte morphology was observed compared with fresh oocytes.
- Oocytes recovered from ejection were assessed for embryo development resulting from parthenogenetic activation using SrCl₂, where 96% of cleavage rate and 26% of blastocyst rate were achieved.
- The significant reduction in droplet volume allowed oocytes to be vitrified using cryoprotectant agent concentrations as low as 2.5 M (8% ethylene glycol [v/v], 8% dimethyl sulfoxide [v/v] and 1 M sucrose).
- The ejector-based nanodroplet generation system enables to create droplets in a continuous manner with minimal manual involvement, thus improving the vitrification efficiency and repeatability.

**References**

Papers of special note have been highlighted as:  
* of interest 
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8. Summarizes the clinical breakthroughs in human oocyte cryopreservation with an emphasis on vitrification methods.  
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Cryoloop was for the first time successfully used in the cryopreservation of both mouse and human embryos.


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**Simultaneous occurrence of levitation of droplets on liquid nitrogen (Leidenfrost phenomenon) and vitrification was theoretically and experimentally demonstrated for the first time.**


**Highlights for the first time that vitrification of droplets can be achieved at high throughput.**


** First demonstration of a high-throughput blood vitrification platform based on nanoliter droplets.


A paper describing how liquid nitrogen can be sterilized through filtration technique.
